

# PolyPour™

VINYL POLYSILOXANE  
DUPLICATING MATERIAL

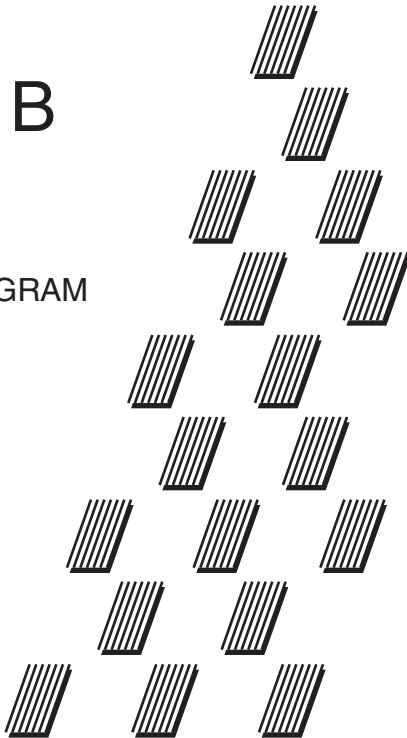
BASE  
LIQUID B

NET WT 1 KILOGRAM

MANUFACTURED for:

**GC**

GC AMERICA INC.  
ALSIP, IL 60803  
MADE IN U.S.A.  
8111015



**DIRECTIONS:** PolyPour can be mixed three ways: hand mixed, under vacuum, or in an automated silicone dispensing unit. Mix equal amounts of base (Liquid B) and catalyst (Liquid A) for 45-60 seconds until a homogenous color is achieved. PolyPour will set in approximately 30 minutes. PolyPour can also be cured under pressure. Prior to pouring any dental stone, investment, or refractory material, PolyPour should be treated with an alcohol based surfactant (debubblizer) to insure a bubble free model. PolyPour is compatible with dental investment, stones and with most automated silicone dispensing units.

**STORAGE:** Recommended for optimal performance, store at room temperature (23° C/74° F) at 50% relative humidity.

Note: Liquids may begin to thicken under certain storage conditions. If this occurs, gently agitate liquids for 30 seconds prior to dispensing.

We recommend a dedicated mixing bowl to prevent any contamination of PolyPour.

**CAUTION:** For laboratory use only. This is not intended for injection, implantation or consumption by humans.

Working Time:	Approximately 5 minutes
Setting Time:	Approximately 30 minutes
Mixing Ratio:	1:1



**DANGER**

Contains: Crystalline Silica as Quartz, Cristobalite and Tridymite / Danger / May cause cancer by inhalation. / Causes damage to lungs through prolonged or repeated exposure by inhalation. / Obtain special instructions before use. / Do not handle until all safety precautions have been read and understood. / Do not breathe mist or vapor. / Wash thoroughly after handling. / Do not eat, drink or smoke when using this product. / Wear protective gloves, protective clothing and eye protection. / IF exposed or concerned: Get medical attention. / Get medical attention if you feel unwell. / Store locked up. / Dispose of contents and container in accordance with local and national regulations.

**GC**

GC AMERICA INC.  
ALSIP, IL 60803  
MADE IN U.S.A.

NPK1758 Rev. A (10/15)