

GC Initial™ AL Ceramic System



FIRING INSTRUCTIONS

	Preheating temp.	Drying time	Raise of temp.	Vacuum	Final temp.	Holding time	Appearance
Liner Firing	580°C	2 min	80°C/min	Yes	950°C	1 min	Slightly Shining
Shoulder Firing	600°C	2 min	80°C/min	Yes	950°C	1 min	Slightly Shining
1st Dentin Firing	580°C	6 min	55°C/min	Yes	910°C	1 min	Slightly Shining
2nd Dentin Firing	580°C	6 min	55°C/min	Yes	900°C	1 min	Slightly Shining
Glaze Firing	600°C	2 min	55°C/min	--	910°C	--	Shining
Glaze Firing with Glaze Powder	480°C	2 min	45°C/min	--	880°C	1 min	Shining
Correction Powder Firing	450°C	4 min	45°C/min	Yes	790°C	1 min	Shining

GC

