



BRENNANLEITUNG – FIRING INSTRUCTIONS

MALTECHNIK MIT INITIAL LF-KERAMIK / STAINING TECHNIQUE WITH INITIAL LF-CERAMIC

Pressed Ceramic

| | Starttemperatur Start temp. | Trocknungszeit Drying time | Temperaturanstieg Raise of temp.. | Vakuum Vacuum | 1. Brand 1st Firing | 2. Brand 2nd Firing | Haltezeit Holding time |
|----------------------------|--|---------------------------------------|--|--------------------------|--------------------------------|--------------------------------|-----------------------------------|
| Malfarbe Stains | 450°C | 4 min | 45°C/min | Nein/no | 750°C | 750°C | 1 min |
| Glasur Glaze | 450°C | 4 min | 45°C/min | Nein/no | 750°C | 740°C | 1 min |



PRESSKERAMIK – PRESS CERAMIC
BRENNANLEITUNG – FIRING INSTRUCTIONS

SCHICHTTECHNIK MIT INITIAL LF-KERAMIK / BUILD-UP TECHNIQUE WITH INITIAL LF-CERAMIC

| | Starttemperatur Start temp. | Trocknungszeit Drying time | Temperaturanstieg Raise of temp. | Vakuum Vacuum | Endtemperatur Final temperature | Haltezeit Holding time |
|---|--|---------------------------------------|---|--------------------------|--|-----------------------------------|
| 1. Dentinbrand 1st Dentin Firing | 450°C | 6 min | 45°C/min | Ja/yes | 770°C | 1 min |
| Korrekturbrand 2nd Dentin Firing | 450°C | 6 min | 45°C/min | Ja/yes | 760°C | 1 min |
| Glanzbrand für Politur Glaze firing without Glaze Powder | 480°C | 2 min | 45°C/min | Nein/no | 770°C | --- |
| Glanzbrand mit Glasur Glaze firing with Glaze Powder | 450°C | 4 min | 45°C/min | Nein/no | 750°C | 1 min |