

GC Initial™ Zr Ceramic System



FIRING INSTRUCTIONS

	Preheating temp.	Drying time	Raise of temp.	Vacuum	Final temp.	Holding time	Appearance
Shoulder Firing	450°C	4 min	45°C/min	Yes	830°C	1 min	Shining
FM-Firing	450°C	4 min	55°C/min	Yes	800°C	1 min	Slightly Shining
1st Dentin Firing	450°C	6 min	45°C/min	Yes	810°C	1 min	Slightly Shining
2nd Dentin Firing	450°C	6 min	45°C/min	Yes	800°C	1 min	Slightly Shining
Glaze Firing	480°C	2 min	45°C/min	--	820°C	--	Shining
Glaze Firing with Glaze Powder	480°C	2 min	45°C/min	--	790°C	1 min	Shining
Correction Powder Firing	450°C	4 min	45°C/min	Yes	690°C	1 min	Shining

